

Self Actuated
Temperature Regulator
RT-1006-B1 "Fail-Safe" Series

FEATURES

1. **Safety type.** Failure due to loss of thermostatic charge automatically moves direct-acting (heating) valve to fully closed position or reverse-acting (cooling) valve to fully-open position to prevent overheating.
2. Large two-ply, seamless bellows used for long life.
3. Chevron "Lifetime" stem packing made of Teflon or EPT Rubber U-cup for water service.
4. Quick-detach valve stem construction permits easy valve change.
5. Sturdy construction with cast iron frame.
6. Variety of sensing bulb forms and materials. (See inside pages)
7. Valves in wide range of sizes, actions, styles, materials, etc. for many services. (see inside pages).
8. Capillary selection (see inside pages).
9. Setpoint Adjustment Wheel

GENERAL

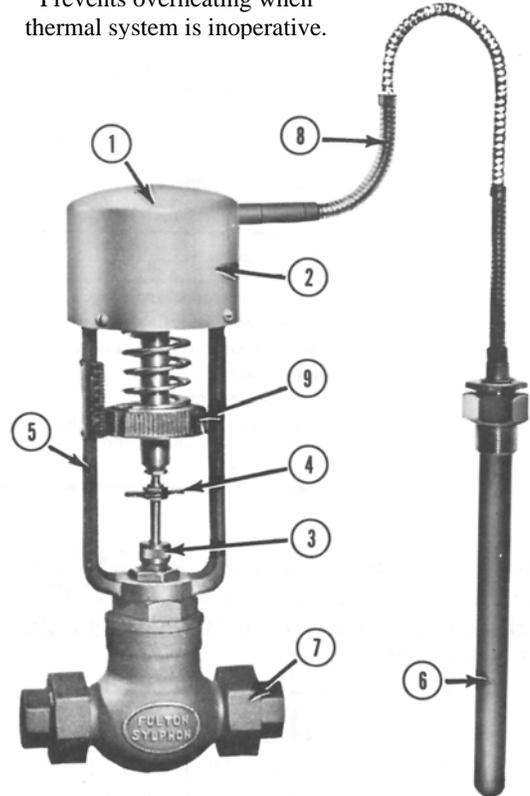
Without need for external power, Robertshaw Self-Actuated Temperature Regulators (SATR) offer final control of the temperature of a liquid, an air space or flow, or gas flow for domestic, equipment, process, space, etc. on heating or cooling service.

The SATR sensing bulb is installed in the medium being controlled while the SATR valve is located on the supply line of the medium used as the heating (steam, hot water) or cooling (water, ethylene glycol, brine) agent. The SATR regulates the heating or cooling medium flow to maintain the desired temperature at the sensing bulb location. Robertshaw SATR are usually cataloged to detail the two-way direct acting (close on temperature rise) type valves for heating service. Two-way reverse-acting (open on temperature rise) and three-way valves are equally available for cooling service.

The cataloged Robertshaw SATR series offers a selection of: **Throttling bands, Temperature Indication, Fail-safe** to prevent overheating, **Manual Positioning** in addition to automatic control, **Corrosive atmosphere resistant type, Small overall size and instantaneous heat exchanger service.**

Most cataloged Robertshaw SATR specifications are starting points from which many alternates to cataloged capillary, sensing bulb, separable well and valve may be FURNISHED TO MEET YOUR SPECIFIC application's needs.

Prevents overheating when thermal system is inoperative.



Sizes: Direct-Acting, 1/4" - 1"
Reverse-Acting, 1/4" - 2"

HOW TO ORDER

1. Quantity
2. Size
3. Series number
4. Setpoint and/or setpoint range
5. Capillary specs
6. Sensing bulb specs
7. Valve type, action, ends, etc.
8. Other features
9. Shipping and invoicing instructions

RT-1006-BI SERIES

The RT-1006-BI series is a non-indicating design suited to heating or cooling applications where temperature overheating is of basic concern. This series is designed and constructed to push the stem downward in the event of a loss of thermal charge. It will close a direct-acting valve or open a reverse-

acting, on charge lost, to prevent the overheating associated with other temperature regulators.

For larger valves, greater valve stroke or higher pressure drops see the RT-1007-AI series.

For cataloging and pricing purposes, the RT-1006-BI series is detailed with direct acting valves for heating, 8 ft. capillary (copper tube/ brass armor), type 12B (threaded bushing) copper sensing bulb, cast iron frame and other non-listed parts of non-ferrous metals. Alternate specifications are available.

Regulator Number	RT-1006-B1				
Valve Size, Inches .	1/4	3/8	1/2	3/4	1
Valve Type, Direct-acting (closes with bulb rising at sensing temperature)	Single-seated Unbalanced			Single-seated Fully balanced	
	A	A	A	MA	MA
End Connections	1/2" Screwed Unions			Screwed Unions	
Valve Trim (poppet and seats), material	S.S.	S.S.	S.S.	S.S.	S.S.
Valve Stem (highly finished), material	S.S.	S.S.	S.S.	S.S.	S.S.
Stem Packing (spring loaded chevrons)	Teflon	Teflon	Teflon	Teflon	Teflon
Body Material	Bronze	Bronze	Bronze	Bronze	Bronze
Body Rating, Pounds	225	225	225	250	250
Pressure Drop Limit, psi (for higher pressures, consult our representative)	125	125	90	250	250
Full open Cv	1.0	1.6	2.1	9.5	13.0

The RT-1006-B I series is available with any of the adjustable setpoint ranges listed below. The range should be selected so that the setpoint falls within the upper third of the range span.

-50° - -25° F	45° - 75° F	160° - 190° F
-35° - -5° F	85° - 115° F	180° - 210° F
-15° - 15° F	105° - 135° F	195° - 225° F
10° - 40° F	125° - 155° F	
35° - 65° F	135° - 165° F	

ALTERNATES INCLUDE:

Capillary:

- Length* 1 ft. to 50 ft. or more
- Materials*Copper tube with brass armor (standard) or 304 stainless steel tube with SS braid

Sensing Bulbs:

- Type 12B* Copper (standard)
- Type 12BP* 316 stainless steel
- Type 12B or 12BP* with "dead extension"
- Type 54* Copper, externally finned, Plain (54A), Bushed (54J), Flanged (54K)
- Type 6* Plain for open vessels, Copper with copper tube and brass armor (6A), 316 SS with 304 SS tube and no braid (6AP)

Separable Wells (for sensing bulb protection or ease or removal):

- Material:* 316 SS
- Type GA or GA with lagging extension* Mounting thread one size larger than bulb size
- Type GB* Mounting thread same size as bulb size

Valves: Types A, FA, MA, MAS, WA as illustrated

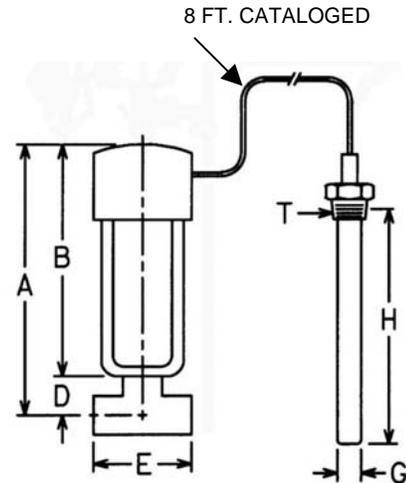
VALVE SIZING

Valve sizing is critical to control and life of regulator. Use Robertshaw's "Flo-Rule" Valve Sizing Slide Rule and valve Cv chart or contact our representative or factory. The application requirement can frequently be satisfied by one or two sizes smaller valve than the supply pipeline size.

Note 1- **IMPORTANT** - If valve seat leakage can cause a problem or a hazard, the following should be taken into account. Maximum leakage of new valves: single-seated Types A, WA - 0.05% of full open valve capacity; single-seated balanced Types MA, MAS - 0.01% of full open valve capacity; double-seated Type FA - 0.5% of full open valve capacity. This leakage will usually increase somewhat as the valve seats wear in service.

DIMENSIONS, SHIPPING WEIGHTS AND SENSING BULB SIZES

Regulator No.	RT-1006-B1				
Valve Size, Inches	1/4	3/8	1/2	3/4	1
Direct-Acting Valve, Type	A	A	A	MA	MA
A	12-9/16	12-9/16	12-9/16	14-7/16	14-7/16
B	11	11	11	11	11
D	1-9/16	1-9/16	1-9/16	3-7/16	3-7/16
E	4-3/4	4-3/4	4-3/4	6-15/16	7-1/8
Standard bulb for temperature ranges beginning at 120° F. or above.					
G	1	1	1	1	1
H	11	11	11	11	14
T*	1	1	1	1	1
"Standard bulb for temperature ranges beginning below 120° F.					
G	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4
H	18	18	18	18	20
T*	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4

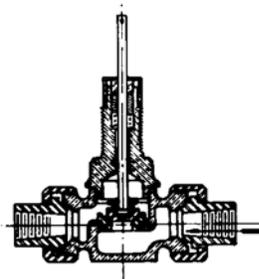


* Standard pipe thread
 ** Bulb sizes for ranges beginning below 120° F. are necessary to provide "cross ambient" charge. This assures operation with ambient temperatures either above or below the control setting. Under some conditions, smaller bulbs may be used with lower ranges. If the larger bulb cannot be used, consult the factory or nearest representative.

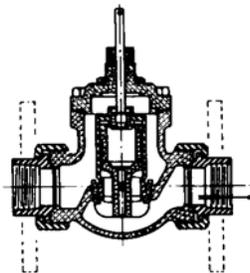
SATR VALVES FOR RT-1006-B1 SERIES
 (See valve spec sheets for full details)

TWO WAY

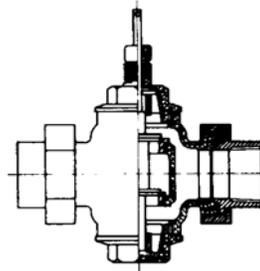
THREE WAY



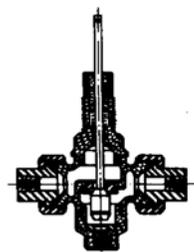
Style A
 Single seated
 Unbalanced
 Union ends
 Bronze body
 SS trim
 Direct acting
 Sizes 1/4" - 1"
 Reverse acting
 Sizes 1/4" - 1"



Style MA & MAS
 Single seated
 Fully balanced
 SS Trim
 Direct acting only
 MA Sizes 3/4" - 1"
 Union ends
 Bronze body
 MAS Sizes 3/4" - 1"
 Threaded ends
 Steel body
 MAS Size 1"
 Flanged
 Steel body



Style FA
 Double seated
 Semi-balanced
 Reverse acting only
 SS Trim
 Sizes 3/4" - 1-1/2"
 Bronze unions, Bronze body
 Bronze or Monel trim
 Size 2"
 Flanged, Bronze body
 Bronze or Monel trim
 Size 2"
 Flanged, Cast Iron body
 Bronze or SS trim



Style WA
 Unbalanced
 Union ends (2)
 Threaded end (bottom)
 Sizes 1/2" - 1"
 Bronze body
 SS trim.

For reverse-acting (cooling) applications using the relatively short stroked FA valve the following sizes are available. The following table gives bulb size, as well as the valve pressure drop ratings, for the RT-1006-B 1 in these sizes:

Valve Size	3/4"	1"	1-1/4"	1-1/2"	2"
Pressure Drop Limits	125 lbs.	125 lbs.	125 lbs.	90 lbs.	40 lbs.
Bulb Size for 120° F or above	1" x 11"	1" x 11"	1" x 11"	1" x 11"	1" x 14"
Bulb Size for below 120° F	1-1/4" x 18"	1-1/4" x 18"	1-1/4" x 18"	1-1/4" x 18"	1-1/4" x 20"



U.S.A. & Canada

Robertshaw Industrial Products
1602 Mustang Drive
Maryville, Tennessee 37801
Phone: (865) 981-3100 Fax: (865) 981-3168
<http://www.robertshawindustrial.com>

Exports

Invensys Appliance Controls
1701 Byrd Avenue
P.O. Box 26544
Richmond, Virginia 23261-6544
Phone: (804) 756-6500 Fax: (804) 756-6561

Invensys®

Q-4039 (11/04)

Printed in U.S.A.